

# Installation Manual for your Atlas/Hero/Stak Standard Cable Shifter

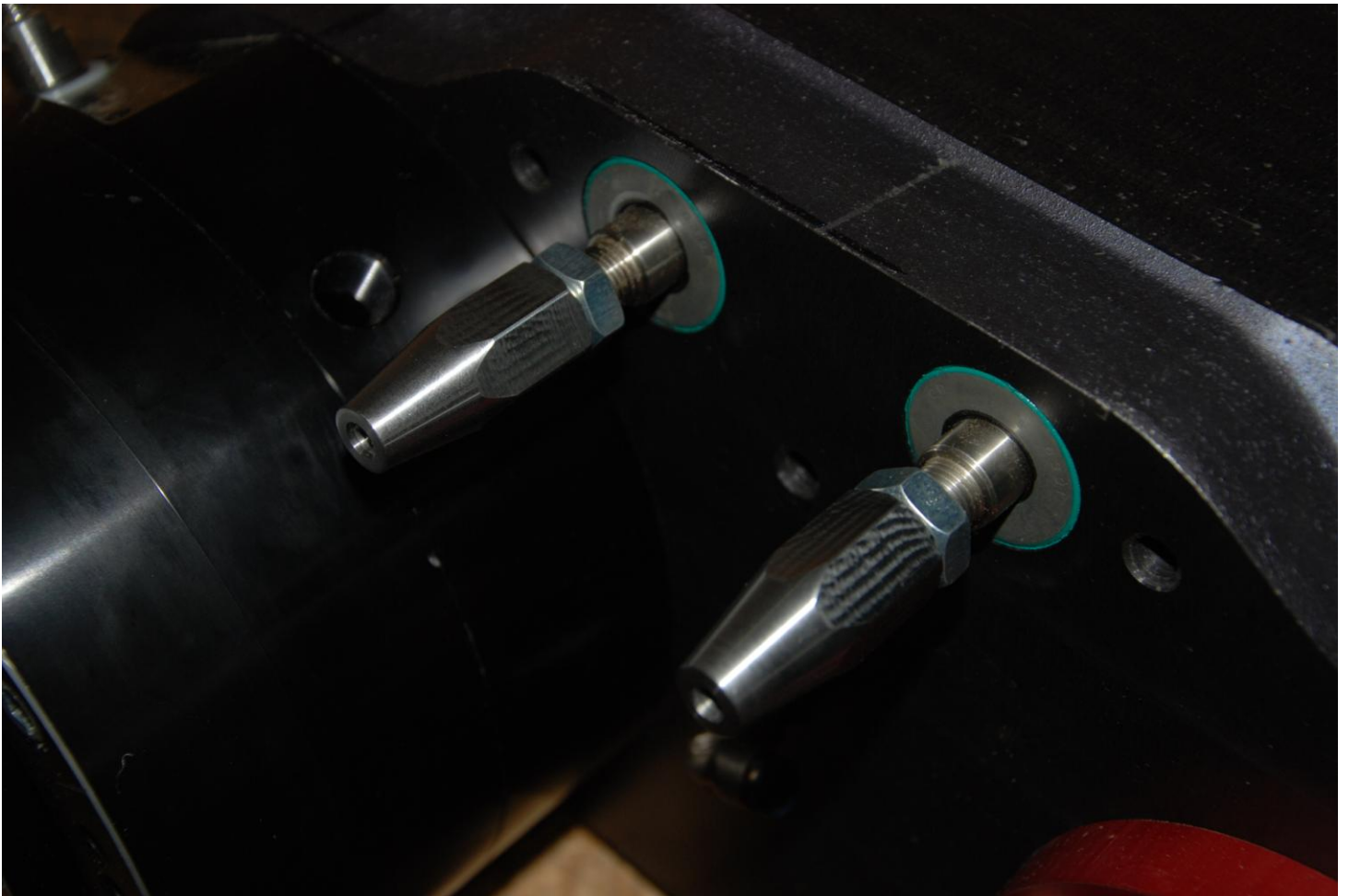
## Step 1:

With the Shift Rails all the way in or all the way out thread the Supplied 1/2" Jam Nuts onto the Shift Rails (Atlas/Hero NF, Stak NC)



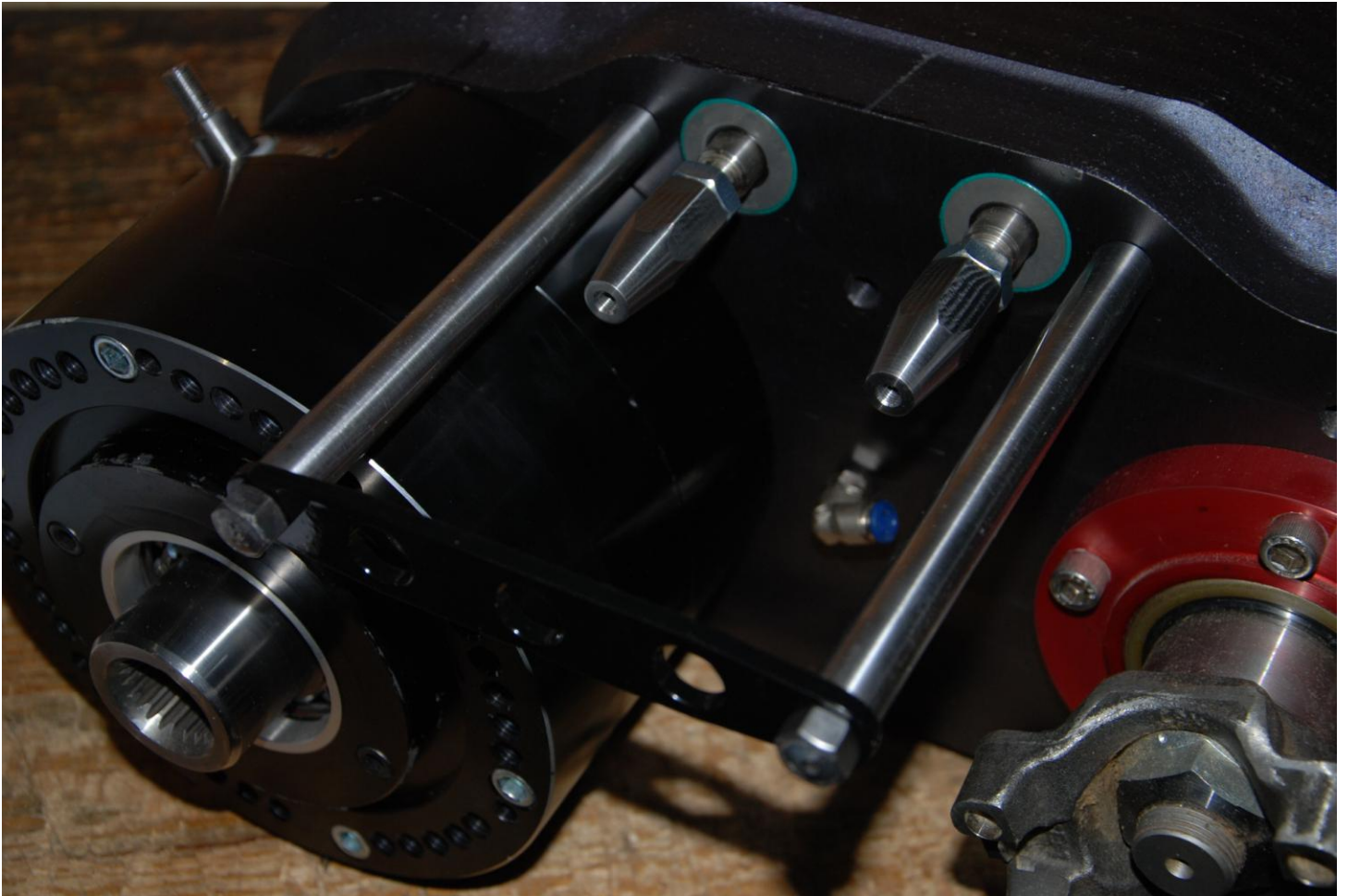
## Step 2:

Thread the Shift Rail Adapters onto the Shift Rails as far as they will go. Make sure they are even by measuring from the case. And lock them in place by tightening the jam nuts.



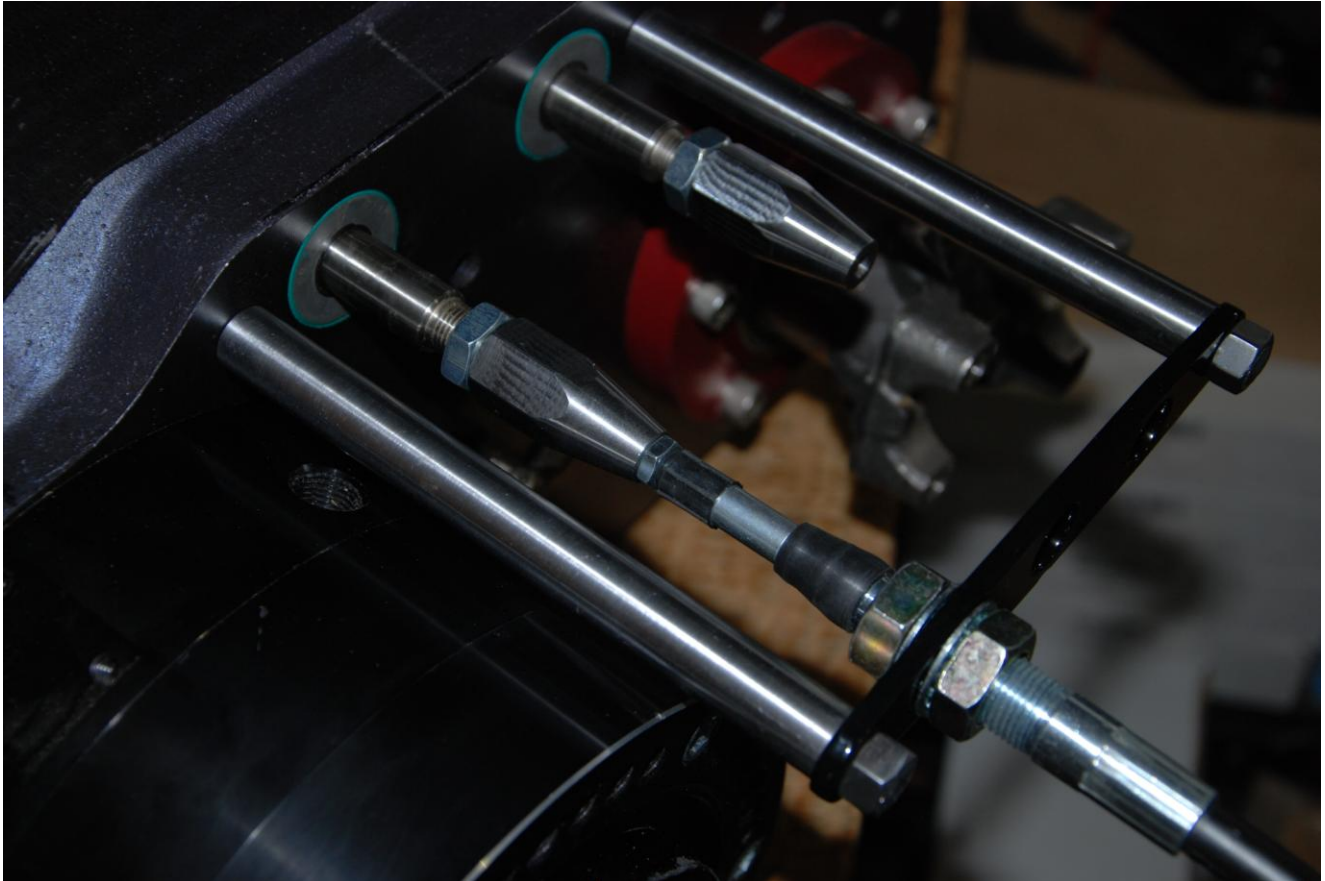
### Step 3:

Install the Shifter Bulkhead using the supplied Standoffs and Threaded Rod to hold the Shifter Bulkhead away from the case. (Hero and Stak will both use the threaded holes to the left and right of the Shift Rails, Atlas will use the center bottom threaded hole and either the left or right threaded hole depending on application.)



## Step 4:

Insert the cable through the Shifter Bulkhead with one Jam Nut and one Lock Ring installed on the cable. As the Cable goes through the Shifter Bulkhead slide the second Lock Ring and Jam Nut over the end of the cable. Thread the end of the cable into the Shift Rail Adapter until it is bottomed out. Slide the Lock Ring over the large threads and thread on the Jam Nut. Depending on what Brand Transfer Case you have will determine where on the cable bulkhead threads the jam nuts will end up.



## Step 5:

Now it is time to move onto the Shift Lever Installation Manual. Remember once the installation is complete and your shifters are all set up to go back and make sure all bolts and jam nuts are tight.